



# DuPont™ AmberTec™ UP6040 H/OH Ion Exchange Resin

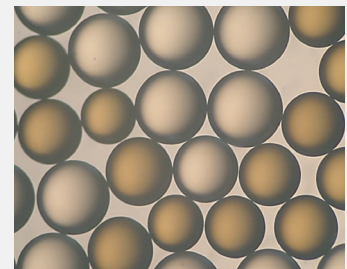
Non-Separable, Uniform Particle Size, Mixed Bed Ion Exchange Resin for  
Demineralization Applications and Ultimate Polishing for the Semiconductor Industry

## Description

DuPont™ AmberTec™ UP6040 H/OH Ion Exchange Resin is a semiconductor-grade ion exchange resin mixed bed which is specifically designed and manufactured for final polishing service in the highest-purity water treatment applications. This pre-mixed resin product is composed of an equivalent mixture of high-capacity, fully regenerated strong acid and strong base gel-type ion exchange resins on a 1:1 equivalent basis. The resin mixture exhibits no clumping. The particle size of the component resins is specially designed to reduce the natural tendency of cation and anion resins to separate when handled in a water slurry. This ensures perfect mixed bed equilibrium performance, since the resins will remain intimately mixed in the final polishing vessels. The uniform particle size of the resins maximizes the kinetic performance of the mixed bed allowing the use of high service flowrates to achieve the ultimate balance of pressure drop and purity. All these characteristics are essential to produce water of the highest achievable purity with a minimum volume of rinse water.

AmberTec™ UP6040 H/OH is specifically designed for use in non-regenerable final polishing mixed beds in ultrapure water systems in the semiconductor industry and similar demanding applications. The leakage of all ionic species, silica, boron, total organic carbon, and sub-micron particles have all been driven to a low level with AmberTec™ UP6040 H/OH resin. Free of the limitations imposed by regenerable systems, the characteristics of this semiconductor-grade mixed bed resin concentrate on optimal properties during service.

AmberTec™ UP6040 H/OH is not recommended for use in regenerable mixed bed applications.



## Applications

- Non-regenerable, polishing mixed beds

## Historical Reference

AmberTec™ UP6040 H/OH Ion Exchange Resin has previously been sold as AMBERJET™ UP6040 Ion Exchange Resin.

## Typical Properties

Physical Properties		
	Cation Resin	Anion Resin
Copolymer	Styrene-divinylbenzene	Styrene-divinylbenzene
Matrix	Gel	Gel
Type	Strong acid cation	Strong acid cation
Functional Group	Sulfonic acid	Trimethylammonium
Physical Form	Dark amber, translucent, spherical beads	White to yellow, translucent, spherical beads

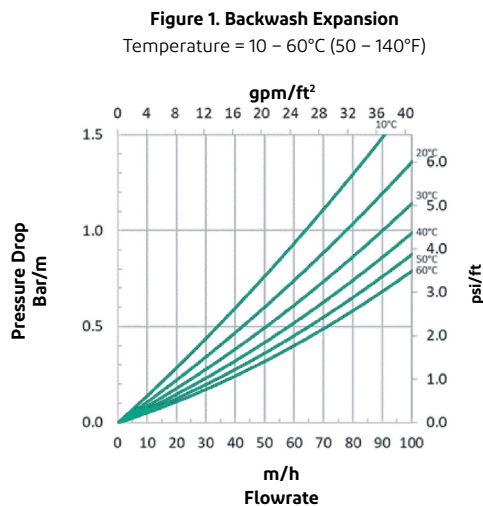
Chemical Properties		
Ionic Ratio	1:1	1:1
Ionic Form as Shipped	H <sup>+</sup>	OH <sup>-</sup>
Total Exchange Capacity	≥ 2.00 eq/L (H <sup>+</sup> form)	≥ 1.10 eq/L (OH <sup>-</sup> form)
Water Retention Capacity	45.0 – 51.0% (H <sup>+</sup> form)	54.0 – 60.0% (OH <sup>-</sup> form)
Ionic Conversion		
H <sup>+</sup>	≥ 99%	
OH <sup>-</sup>		≥ 95.0%
CO <sub>3</sub> <sup>2-</sup>		≤ 5.0%
Cl <sup>-</sup>		≤ 0.5%

## Suggested Operating Conditions

Temperature Range †	15 – 25°C (59 – 77°F)
pH Range (Stable)	0 – 14

† Operating at elevated temperatures, for example above 60 – 70°C (140 – 158°F), may impact the purity of the loop and resin life. Contact our technical representative for details.

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [mixed beds](#) (Form No. 45-D01127-en) or [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Facts.



Particle Size <sup>5</sup>		
Particle Diameter	525 ± 50 µm	630 ± 50 µm
Uniformity Coefficient	≤ 1.20	≤ 1.20
< 425 µm	≤ 0.5%	≤ 0.5%
> 850 µm	≤ 5.0%	
> 1180 µm		≤ 2.0%

AmberTec™ UP6040 H/OH	
Ultrapure Water Performance	
Resistivity at 10-min UPW Rinse	> 17.9 MΩ · cm †
Resistivity at 10-min Salt	> 17.8 MΩ · cm †
Challenge	
ΔTOC at 2h00 Rinse	≤ 3 ppb C

Density	
Shipping Weight	710 g/L

<sup>5</sup> For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

† Based on 18.2-MΩ · cm feedwater. AmberTec™ UP6040 H/OH will deliver 18.2 MΩ · cm quality water with total organic carbon levels well below 1 ppb, in well-designed UPW systems.

## Hydraulic Characteristics

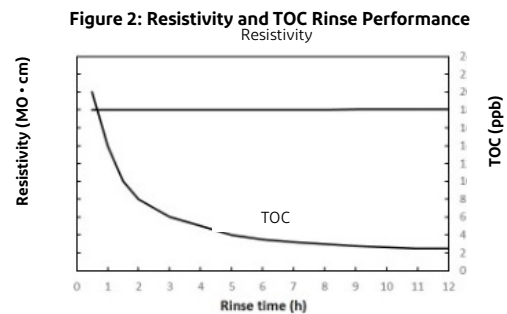
Estimated pressure drop for DuPont™ AmberTec™ UP6040 H/OH Ion Exchange Resin as a function of service flowrate and temperature is shown in Figure 1. These pressure drop expectations are valid at the start of the service run with clean water.

## Quality Assurance

AmberTec™ UP6040 H/OH Ion Exchange Resin is tested by DuPont for resistivity, total organic carbon (TOC), and kinetic performance. This ensures that all batches of AmberTec™ UP6040 H/OH will meet stringent ultrapure water (UPW) performance requirements on these most critical parameters.

DuPont Water Solutions will fully support the quality and performance of AmberTec™ UP6040 H/OH in UPW applications to assure full customer satisfaction with the product as delivered.

Typical rinse curves for resistivity and total organic carbon (TOC) as a function of rinse time based on our quality control procedure for AmberTec™ UP6040 H/OH are shown in Figure 2.



## Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

## Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

### Please be aware of the following:

**WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.



Have a question? Contact us at:  
[dupont.com/water/contact-us](https://www.dupont.com/water/contact-us)

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