



## Product Data Sheet

### AmberLite™ 62i Inert Resin

Polyethylene, Inert Resin for Industrial Demineralization Applications

#### Description

AmberLite™ 62i Inert Resin is a floating, non-functionalized, transparent, amorphous-shaped resin with properties specifically designed for use as an upper layer in up-flow regenerated ion exchange systems, such as UPCORE™ Packed Bed Systems. This inert resin has a specific gravity lower than water, which ensures it will stay above the ion exchange resin bed. Its self-distributing properties allow it to evenly cover the available cross-sectional area, forming a protective layer that allows dirt and resin fragments to pass through while retaining the resin bed during the compaction/bed-lift step prior to regeneration.

#### Applications

- Demineralization
- Industrial softening
- Condensate polishing

#### System Designs

- Packed beds
  - for UPCORE™ Packed Bed Systems or other up-flow regenerated packed beds
  - configured as a layered bed
- Counter-current / Air hold-down

#### Historical Reference

AmberLite™ 62i Inert Resin has previously been sold as DOWEX UPCORE™ IF-62 Inert Resin.

#### Typical Properties

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**Physical Properties**

|                  |               |
|------------------|---------------|
| Polymer          | Polyethylene  |
| Type             | Inert         |
| Functional Group | None          |
| Physical Form    | White pellets |

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**Particle Size**

|                   |              |
|-------------------|--------------|
| Particle Diameter | 2.5 – 4.0 mm |
|-------------------|--------------|

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**Density**

|                  |           |
|------------------|-----------|
| Particle Density | 0.95 g/mL |
| Shipping Weight  | 620 g/L   |

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#### Suggested Operating Conditions

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|                   |                        |
|-------------------|------------------------|
| Temperature Range | 5 – 110°C (41 – 230°F) |
| pH Range          | 0 – 14                 |

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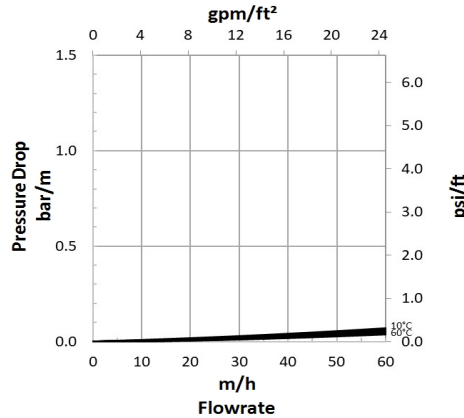
For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Fact.

## Hydraulic Characteristics

Estimated pressure drop for AmberLite™ 62i Inert Resin as a function of service flowrate and temperature is shown in Figure 1a and a magnified scale of the same is shown in Figure 1b. These estimated pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

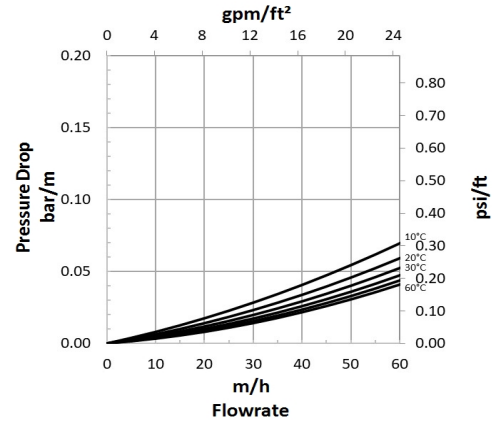
**Figure 1a: Pressure Drop**

Temperature = 10 – 60°C (50 – 140°F)



**Figure 1b: Pressure Drop**

Temperature = 10 – 60°C (50 – 140°F)



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Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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